NOTES:

1. MADE IN THE U.S.A.

2. U.S. PATENT No. 5,863,128

3. U.S. No. 3,852,076 AND INTERNATIONAL REGISTERED TRADEMARKS

4. MATERIAL: GLASS FILLED POLYPROPYLENE (PP) OR POLYVINYLIDENE FLUORIDE (PVDF) OR ETHYLENE CHLOROTRIFLUOROETHYLENE (ECTFE)

5. INLET/OUTLET CONNECTION:
   1" MNPT OR BSPT

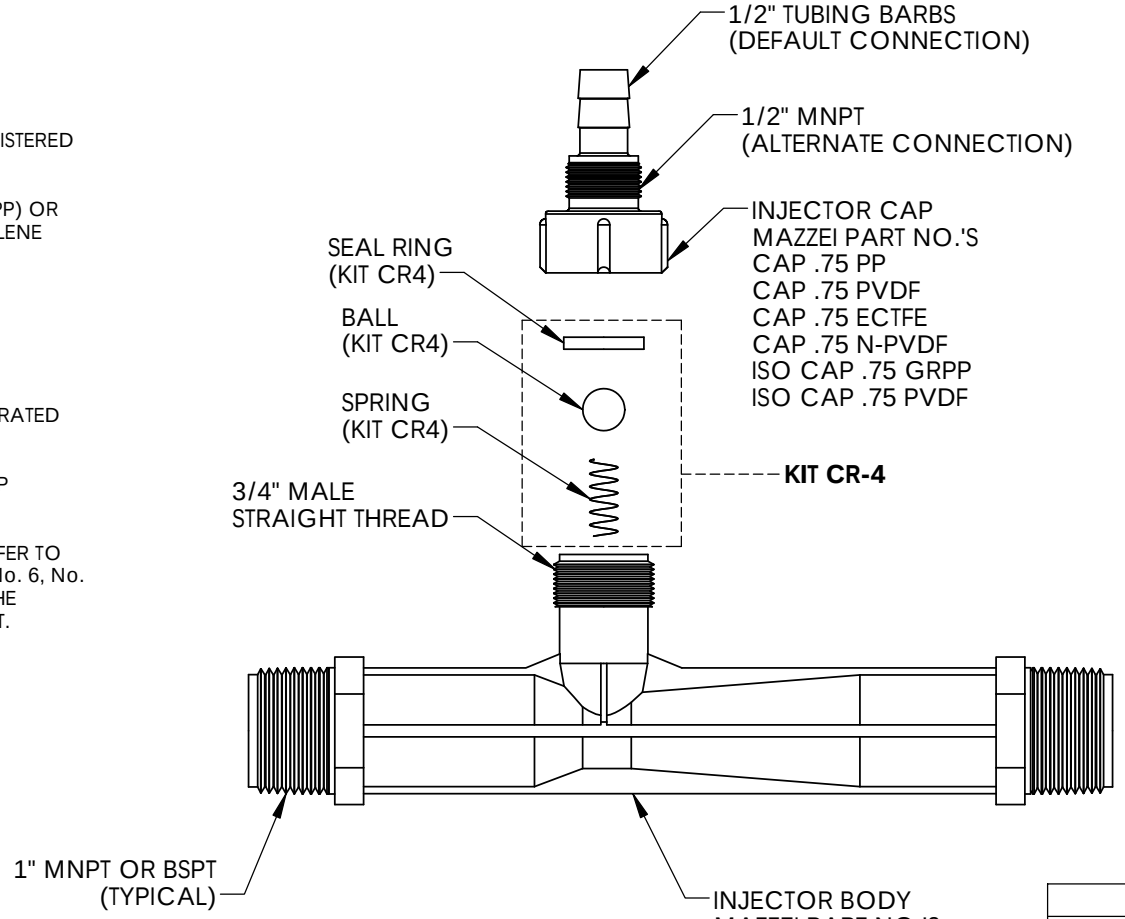
6. SUCTION PORT CONNECTION:

   DEFAULT - 1/2" I.D. TUBING BARB WITH INTEGRATED CHECK VALVE

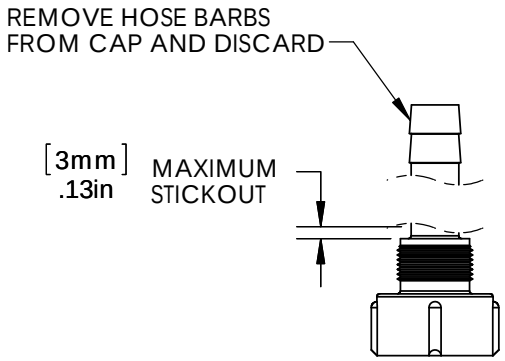
   ALTERNATE - 1/2" MNPT - SEE ALTERNATE CAP MODIFICATION DETAIL

7. FOR INSTALLATION RECOMMENDATIONS REFER TO MAZZEI TECHNICAL BULLETINS No. 4, No. 5, No. 6, No. 10 AND No. 11, WHICH CAN BE FOUND IN THE "KNOWLEDGE CENTER" AT WWW.MAZZEI.NET.

8. MAZZEI INJECTOR CO., LLC.
   500 ROOSTER DR.
   BAKERSFIELD, CA 93307
   TEL: 661.363.6500
   WEB: WWW.MAZZEI.NET



KIT CR-4	
TITLE	**MATERIAL**
BALL	TEFLON ® (PTFE)
SEAL RING	KEL-F ® (PCTFE)
SPRING	HASTELLOY C-22



"CAP MODIFICATION DETAIL"
(ALTERNATE)

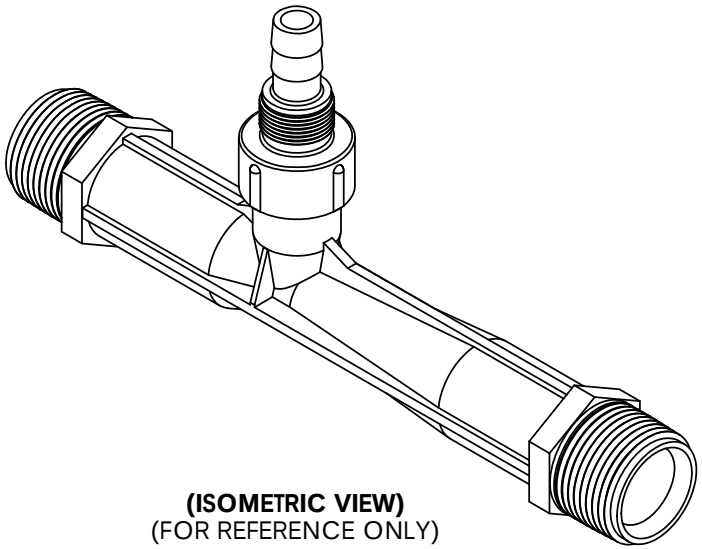
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES	
DRAWN:	T. JOHNS
DATE:	7/19/2013
APPROVED:	P. BANKOWSKI

mazzei®

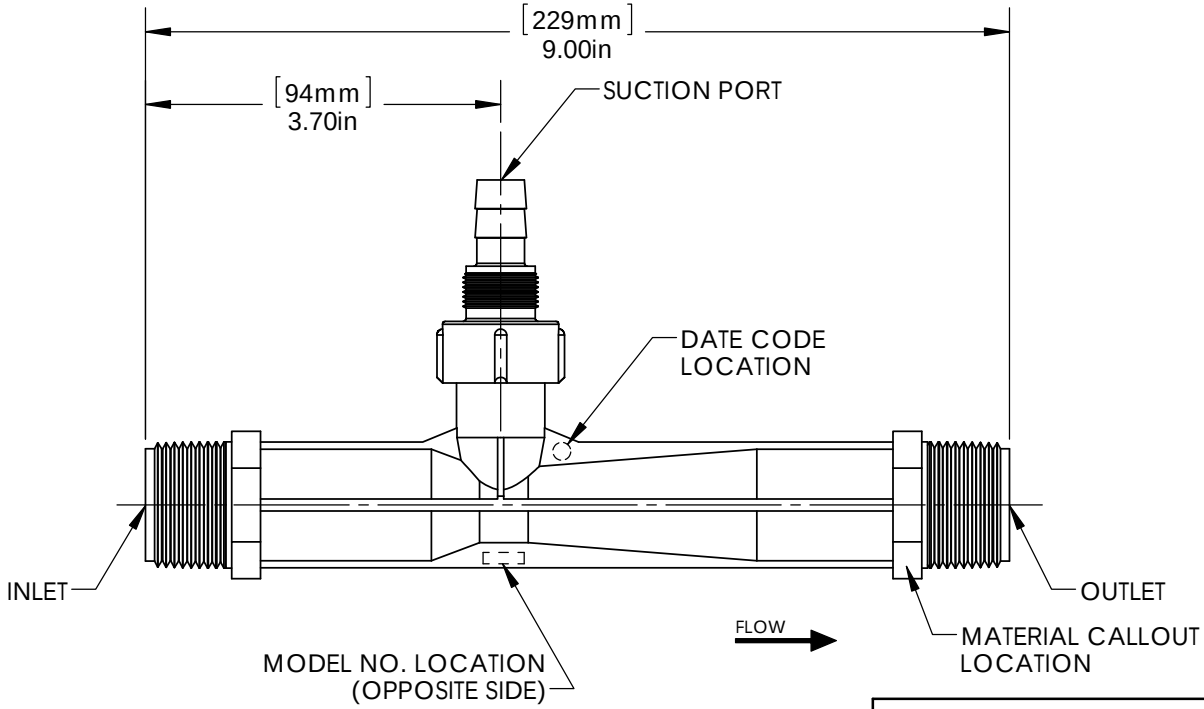
TITLE: 1" INJECTOR; MODEL 0978 3

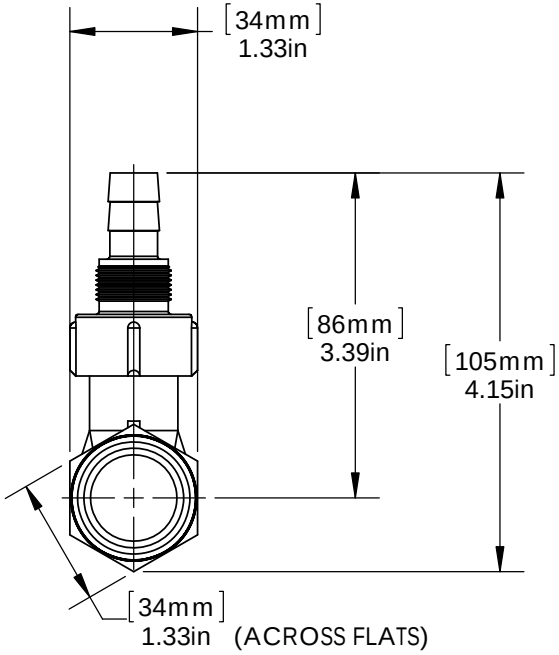
DRAWING NO.: 0978 3 PP/PVDF/ECTFE

SIZE:	WEIGHT:	SCALE:	REV.:	SHEET:
A	N/A	1:2	A	1 OF 2



(ISOMETRIC VIEW)
(FOR REFERENCE ONLY)





UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES		mazzei®	TITLE: 1" INJECTOR; MODEL 0978 3			
DRAWN:	T. JOHNS		DRAWING NO.: 0978 3 PP/PVDF/ECTFE			
DATE:	7/19/2013					
APPROVED:	P. BANKOWSKI	SIZE: A	WEIGHT: N/A	SCALE: 1:2	REV.: A	SHEET: 2 OF 2

Injector Performance Table

Air Suction Capacity

Model 978-03

Operating Pressure PSIG		AIR SUCTION	
Injector INLET	Injector OUTLET	Motive Flow GPM	*Air Suction* SCFH
5	0	4.1	18.5
	1		5.1
	2		1.8
	3		0.90
	4	*(3.9)	
10	0	5.7	29.9
	2		11.2
	5		3.1
	7		1.2
	8	*(9.0)	0.85
15	0	7.0	37.9
	5		8.8
	7		5.6
	10		2.4
	12	*(13.4)	1.2
20	0	8.1	44.1
	5		14.5
	10		6.0
	12		4.0
	15	*(16.8)	2.1
25	0	9.1	48.0
	5		18.7
	10		8.6
	15		4.6
	20	*(20.8)	1.7
30	0	9.9	49.7
	5		26.6
	10		12.6
	15		7.2
	20		3.8
	25	*(26.5)	1.4
35	0	10.7	48.2
	5		29.1
	10		16.2
	15		11.0
	20		6.8
	25	*(30.3)	3.3
40	0	11.5	52.0
	5		38.7
	10		20.2
	15		13.1
	20		8.6
	25		5.5
	30	*(34.3)	3.3
45	0	12.2	54.8
	5		42.5
	10		23.4
	15		16.1
	20		11.1
	25		7.2
	30		4.8
	35	*(38.7)	2.8
50	0	12.8	61.1
	5		48.3
	10		27.0
	15		19.3
	20		13.7
	25		10.0
	30		6.8
	35		4.5
	40	*(42.1)	2.5

Operating Pressure PSIG		AIR SUCTION	
Injector INLET	Injector OUTLET	Motive Flow GPM	*Air Suction* SCFH
60	0	14.1	73.0
	5		57.0
	10		37.3
	15		24.7
	20		18.1
	30		10.7
	35		7.9
	40		5.6
	45	*(51.5)	3.7
70	0	15.2	73.6
	5		62.7
	10		49.3
	15		32.0
	20		22.9
	30		14.9
	40		9.2
	45		6.9
	50		4.7
	55	*(60.0)	2.9
80	0	16.2	76.3
	5		67.3
	10		55.9
	15		38.1
	20		27.8
	30		19.0
	40		11.6
	50		7.4
	60		4.0
	65	*(67.5)	3.7
90	0	17.2	87.9
	5		69.8
	10		61.1
	20		33.1
	30		22.6
	40		16.0
	50		9.9
	60		7.2
	70		4.4
	75	*(76.4)	3.6
100	0	18.2	90.9
	5		76.1
	10		67.3
	20		39.0
	30		27.7
	40		19.2
	50		13.3
	60		9.7
	70		6.9
	80	*(85.1)	4.4
120	0	19.9	93.9
	5		81.7
	10		71.7
	20		48.3
	30		33.4
	40		23.9
	50		16.0
	60		13.4
	70		10.0
	80		7.7
	90		5.5
	100	*(103)	3.9

**NUMBERS IN PARENTHESIS indicate the injector outlet pressure when suction stops (Zero Suction Point).*

Mazzei Injector Company, LLC
500 Rooster Drive, Bakersfield, CA 93307-9555 USA
TEL 661.363.6500 • FAX 661.363.7500 • www.mazzei.net

Injector Performance Table

Air Suction Capacity - METRIC

Model 978-03

Operating Pressure kg/cm²		AIR SUCTION	
Injector INLET	Injector OUTLET	Motive Flow l/min	*Air Suction* l/min
0.35	0.00	15.4	8.7
	0.07		2.4
	0.14		0.86
	0.21		0.42
	0.28	*(0.27)	
0.70	0.00	21.7	14.1
	0.14		5.2
	0.35		1.4
	0.49		0.60
	0.56	*(0.63)	0.40
1.05	0.00	26.6	17.9
	0.35		4.1
	0.49		2.6
	0.70		1.1
	0.84	*(0.94)	0.60
1.41	0.00	30.8	20.8
	0.35		6.8
	0.70		2.8
	0.84		1.9
	1.05	*(1.18)	1.0
1.76	0.00	34.4	22.6
	0.35		8.8
	0.70		4.1
	1.05		2.1
	1.41	*(1.46)	0.81
2.11	0.00	37.7	23.5
	0.35		12.5
	0.70		5.9
	1.05		3.4
	1.41		1.8
	1.76	*(1.86)	0.68
2.46	0.00	40.7	22.7
	0.35		13.7
	0.70		7.6
	1.05		5.2
	1.41		3.2
	1.76	*(2.13)	1.5
2.81	0.00	43.5	24.5
	0.35		18.2
	0.70		9.5
	1.05		6.2
	1.41		4.0
	1.76		2.6
	2.11	*(2.41)	1.5
3.16	0.00	46.1	25.8
	0.35		20.0
	0.70		11.0
	1.05		7.6
	1.41		5.2
	1.76		3.4
	2.11		2.2
	2.46	*(2.72)	1.3
3.52	0.00	48.6	28.8
	0.35		22.8
	0.70		12.7
	1.05		9.1
	1.41		6.4
	1.76		4.7
	2.11		3.2
	2.46		2.1
	2.81	*(2.96)	1.1

Operating Pressure kg/cm²		AIR SUCTION	
Injector INLET	Injector OUTLET	Motive Flow l/min	*Air Suction* l/min
4.22	0.00	53.3	34.5
	0.35		26.9
	0.70		17.6
	1.05		11.6
	1.41		8.5
	2.11		5.0
	2.46		3.7
	2.81		2.6
	3.16	*(3.62)	1.7
4.92	0.00	57.5	34.7
	0.35		29.6
	0.70		23.2
	1.05		15.1
	1.41		10.8
	2.11		7.0
	2.81		4.3
	3.16		3.2
	3.52		2.2
	3.87	*(4.22)	1.3
5.62	0.00	61.5	36.0
	0.35		31.8
	0.70		26.3
	1.05		17.9
	1.41		13.1
	2.11		8.9
	2.81		5.4
	3.52		3.5
	4.22		1.9
	4.57	*(4.75)	1.7
6.33	0.00	65.2	41.4
	0.35		32.9
	0.70		28.8
	1.41		15.6
	2.11		10.6
	2.81		7.5
	3.52		4.6
	4.22		3.4
	4.92		2.0
	5.27	*(5.37)	1.7
7.03	0.00	68.8	42.9
	0.35		35.9
	0.70		31.8
	1.41		18.4
	2.11		13.0
	2.81		9.0
	3.52		6.2
	4.22		4.6
	4.92		3.2
	5.62	*(5.98)	2.1
8.44	0.00	75.3	44.3
	0.35		38.6
	0.70		33.8
	1.41		22.8
	2.11		15.7
	2.81		11.3
	3.52		7.5
	4.22		6.3
	4.92		4.7
	5.62		3.6
	6.33		2.6
	7.03	*(7.24)	1.8

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